

47. ⁹ (Once Amended) The method of claim ~~46~~⁸ wherein the carboxylate-alumoxane is the reaction product of the sequential reaction of two or more carboxylic acids with boehmite.

48. ¹⁰ (Once Amended) The method of claim ~~46~~⁸ wherein the carboxylate-alumoxane is the reaction product of the parallel reaction of two or more carboxylic acids with boehmite.

49. ¹¹ (Once Amended) The method of claim ~~46~~⁸ wherein the carboxylate-alumoxane is the reaction product of the sequential reaction of a first carboxylic acid with boehmite to make a product, followed by the reaction of said product with a second carboxylic acid.

50. ¹³ (Once Amended) The method of claim ~~46~~⁸ wherein the carboxylate-alumoxane is the reaction product of two or more carboxylic acids and pseudo-boehmite.

51. ¹² (Once Amended) The method of claim ~~49~~¹¹ wherein the carboxylate-alumoxane is the reaction product of the sequential reaction of a first carboxylic acid with pseudo-boehmite to make a product, followed by the reaction of said product with a second carboxylic acid.